

# QUIK-ROK®

ITEM NUMBER: 1002 | WEIGHT EA: 52.5 lbs PLASTIC PAIL | 36 PAILS PER PALLET

## NEAT-MIX WARNINGS & GUIDELINES



For exterior applications, Quik-Rok must be shaped / crowned to allow water run-off by troweling. Sealing with an epoxy sealant to the exposed surface is recommended.



Quik-Rok will set within 10-12 minutes, the ideal situation is that both the powder and the water are at 70°F. To maintain set time consistency for continuous use, add warm water in cold weather / cold water in warm weather. Pouring Quik Rok at temperatures below 32 ° F is not recommended regardless of added water temperature.



8 minutes is the maximum time for consistently pour ability. To maintain consistency, batch sizes should be mixed in quantities that will be used in this window of time. Mixing too late or adding too much water compromises finished strength.



If the external application will be subjected to heavy salt-spray or road salt concentration / continuous moisture build-up will increase the risk of product deterioration. Applying an epoxy sealant greatly reduces the affects of water exposure.

## ADDITIVE USE WARNINGS & GUIDELINES



Please note: Due to the application situation, along with mixing techniques of Quik-Rok, concrete & water, a vast variation in the final properties of the mixture can & will occur. Ameristar does not guarantee ideal results where conditions or procedures are beyond our control. Under no circumstances will Ameristar Fence Products, Inc. be held liable for damages in excess of the purchase price of Quik-Rok. Use of Quik-Rok in any form or fashion, the pursuant hereto shall be considered to have been based on transactions deemed initiated in Tulsa, Oklahoma. Any and all disputes that arise directly or indirectly due to said transactions shall be resolved in the courts of Tulsa County, State of Oklahoma, to the exclusion of any other court, and any resulting judgement may be enforced by any court having jurisdiction of such an action. All transactions shall be governed by and construed in accordance with the laws of the State of Oklahoma.

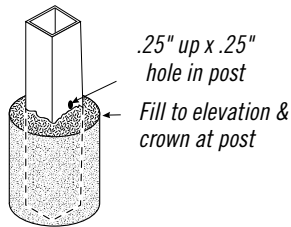
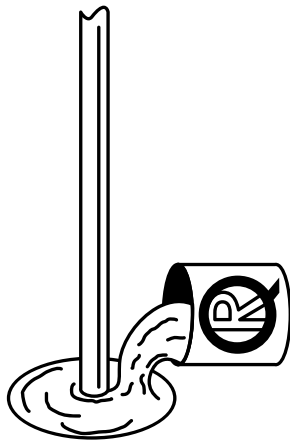
By use of this product, the customer agrees to indemnify Ameristar Fence Products for any costs, including attorney fees incurred by Ameristar as a result, in whole or in part of any violation by the customer of any Federal, State or Local statute regarding regulation or nationally accepted standard. It shall be the customer's sole responsibility to understand and comply with all applicable laws and regulations regarding the handling, use, transportation and disposal of Quik-Rok once taking possession of same.

***For questions or concerns regarding non-typical usage, Ameristar invites you to speak with an expert member of our technical team by calling 888-333-3422.***

Effective: 01/01/18

# QUIK-ROK® | NEAT-MIX USAGE GUIDELINES

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.25" up x .25" hole in post  
 Fill to elevation & crown at post  
 For details, see Ameristar's Sales Policy in the catalog guide.

## STEP 1

Clean all debris (*loose dirt, rocks, etc.*) from the hole intended as the form. Ensure the surrounding area of the hole is structurally sound (*either by a sufficient mass of well-cured concrete or steel reinforcing that is equivalent*). Quik-Rok is an expansive material, so NEVER use to fill holes cut into narrow or thin-capped walls, curbs, block or brick masonry. Always ensure that no edge of adjoining concrete is less than 2 hole diameters from the outside perimeter of the hole.

## STEP 2

Mix up to 1 part pure water to 3.5 parts of powder by volume. Use as little water as possible for pour-ability. Accurately measuring the powder & water in the first batch, then implementing same measurements, ensures a consistent pour-quality. If variations in the ratios occur, absorption & overall strength will be compromised.

## STEP 3

Mix water & product vigorously (*mechanical mixing is recommended for batches over 5 lbs in volume*) for 2-5 minutes until a "creaming" of the slurry occurs.

## STEP 4

When pouring, do so in one constant action as this product sets quickly and layering will weaken the bond.

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**Quik-Rok MUST NEVER** be used to anchor balcony railings or any similar human life safety structures.

Read all instructions for proper use and become aware of all **CAUTION STATEMENTS** before using this product.

### Recommended dimensions for use as "Neat Mix" anchoring grout.

MATERIAL DIAMETER	HOLE DIAMETER	HOLE DEPTH	AMOUNT OF QUIK-ROK NEEDED
.5"	1.5"	1.5"	.5 lbs
.75"	1.75"	2.25"	1 lbs
1"	2"	2.5"	1.25 lbs
1.5"	2.5"	2.75"	1.75 lbs
2"	3"	5"	4 lbs



**6 PALLET ORDERS MINIMUM FOR PAID FREIGHT  
 FULL OR HALF TRUCKLOADS MAY BE DISCOUNTED**

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## QUIK-ROK® | ADDITIVE USAGE GUIDELINES

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*To accelerate the set time of a standard 1:2:3 concrete mix, substitute Quik-Rok for cement as follows:*

### STEP 1

Add approximately 1.5 to 3 lbs of Quik-Rok for every 10 lbs of cement in the mix.

### STEP 2

Combine mixture thoroughly (*mechanical mixing is recommended*), and add as little water as possible but enough to create the desired flow.

*When using this mixture to set columns or posts, be aware & ensure that the diameter of the hole is at least 3x (times) the diameter of the post. This requirement is typical for most additive application uses.*

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*For more details regarding Quik-Rok, visit [www.ameristarfence.com](http://www.ameristarfence.com)*

*Effective: 01/01/18*

**QUIK-ROK® | GALVONALL® | PERMACOAT®**

**QUIK-ROK® | SELF-LEVELING CEMENT / GROUT**

*Effective: 01/01/18*

**AMERISTAR**  
**ASSA ABLOY**

**TO PLACE YOUR ORDER CALL 888-333-3422 | VISIT [AMERISTARFENCE.COM](http://AMERISTARFENCE.COM)**

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