

PERMACOAT®



PERMACOAT™ PROTECTIVE FINISH

Ameristar's production facilities use a state-of-the-art polyester powder coating system that provides a durable and scratch resistant finish while emitting no hazardous volatile organic compounds. The fence components can endure over 3,500 hours of salt spray testing; proving our claim of long-lasting durability. Our industrial steel guarantees a maintenance-free and environmentally friendly fence.

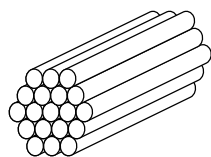
	17ga	16ga	PC-20	PC-40
1.315" (1³/₈") DIAMETER	●	●		
1.660" (1⁵/₈") DIAMETER		●	●	●
1.900" (1⁷/₈") DIAMETER		●	●	●
2.375" (2³/₈") DIAMETER		●	●	●
2.875" (2⁷/₈") DIAMETER			●	●

Refer to construction specification & tables within this section for more details.

Effective: 01/01/18

PERMACOAT® | 17 ga. & 16 ga. RAIL & BRACING

FULL BUNDLE QUANTITIES ONLY



17 ga

16 ga

RAIL & BRACING	ITEM NUMBER	WT. PER FT.	WT. EA.	WT. PER BUNDLE	QTY PER BUNDLE	STOCKING
1.315" x 17ga x 21 SE	⊗401	0.77 lbs	16.26 lbs	1480 lbs	91	<u>B</u> <u>G</u> <u>N</u>
1.315" x 16ga x 21	⊗501	0.87 lbs	18.26 lbs	1662 lbs	91	<u>B</u> <u>G</u> <u>N</u>
1.315" x 16ga x 21 SE	⊗502	0.87 lbs	18.26 lbs	1662 lbs	91	<u>B</u> <u>G</u> <u>N</u>
1.660" x 16ga x 21 SE	⊗510	1.15 lbs	24.51 lbs	1495 lbs	61	<u>B</u>
1.660" x 16ga x 21	⊗511	1.15 lbs	24.51 lbs	1495 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 16ga x 22 SE	⊗512	1.15 lbs	24.43 lbs	1541 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 16ga x 24	⊗513	1.15 lbs	27.54 lbs	1680 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.900" x 16ga x 24	⊗515	1.32 lbs	31.31 lbs	1929 lbs	61 lbs	<u>B</u> <u>G</u> <u>N</u>
2.375" x 16ga x 24	⊗517	1.67 lbs	40.14 lbs	1485 lbs	37 lbs	<u>B</u> <u>G</u> <u>N</u>

⊗ = COLOR OPTIONS AVAILABLE | B = Black G = Green N = Brown

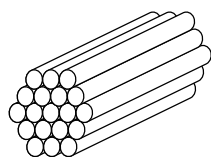
⊖ = NON-STOCKED PRODUCT

For details, see Ameristar's Sales Policy in the catalog guide.

SE = Swaged End

PERMACOAT® | 16 ga. CUT POSTS

FULL BUNDLE QUANTITIES ONLY



16 ga

CUT POST	ITEM NUMBER	WT. PER FT.	WT. EA.	WT. PER BUNDLE	QTY PER BUNDLE	STOCKING
1.660" x 5'-6"	⊗522	1.15 lbs	6.48 lbs	385 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 6'	⊗523	1.15 lbs	6.70 lbs	420 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 6'-6"	⊗524	1.15 lbs	7.57 lbs	456 lbs	61	⊖
1.660" x 7'	⊗525	1.15 lbs	8.20 lbs	500 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 7'-6"	⊗526	1.15 lbs	8.77 lbs	535 lbs	61	⊖
1.660" x 8'	⊗527	1.15 lbs	9.36 lbs	571 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.900" x 6'	⊗533	1.31 lbs	7.85 lbs	479 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.900" x 7'	⊗535	1.31 lbs	9.26 lbs	565 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.900" x 8'	⊗537	1.31 lbs	10.66 lbs	650 lbs	61	<u>B</u> <u>G</u> <u>N</u>
2.375" x 5'-6"	⊗542	1.69 lbs	9.46 lbs	350 lbs	37	⊖
2.375" x 6'	⊗543	1.69 lbs	10.14 lbs	375 lbs	37	<u>B</u> <u>G</u> <u>N</u>
2.375" x 6'-6"	⊗544	1.69 lbs	11.22 lbs	415 lbs	37	⊖
2.375" x 7'	⊗545	1.69 lbs	11.62 lbs	437 lbs	37	<u>B</u> <u>G</u> <u>N</u>
2.375" x 8'	⊗547	1.69 lbs	12.97 lbs	500 lbs	37	<u>B</u> <u>G</u> <u>N</u>

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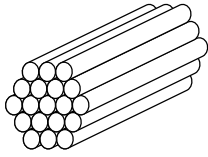
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SE = Swaged End

Effective: 01/01/18

PERMACOAT® | PC-20 RAIL & BRACING

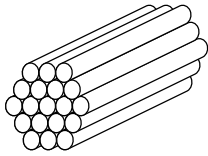
SURCHARGE ADDED TO ALL ITEMS ORDERED IN LESS THAN BUNDLE QUANTITIES



RAIL & BRACING	ITEM NUMBER	WT. PER FT.	WT. EA.	WT. PER BUNDLE	QTY PER BUNDLE	STOCKING
1.660" x 21 SE	⊗611	1.43 lbs	30.02 lbs	1831 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 21	⊗612	1.43 lbs	30.02 lbs	1831 lbs	61	<u>B</u> <u>G</u>
1.900" x 21	⊗637	1.74 lbs	36.54 lbs	2229 lbs	61	<u>B</u>
1.900" x 24	⊗614	1.74 lbs	41.75 lbs	2547 lbs	61	<u>B</u> <u>G</u> <u>N</u>
2.375" x 21	⊗615	2.31 lbs	48.54 lbs	1796 lbs	37	<u>B</u> <u>G</u>
2.375" x 24	⊗616	2.31 lbs	55.46 lbs	2052 lbs	37	<u>B</u> <u>G</u>
2.875" x 21	⊗617	3.25 lbs	68.26 lbs	1297 lbs	19	<u>B</u> <u>G</u>
2.875" x 24	⊗618	3.25 lbs	78.00 lbs	1482 lbs	19	<u>B</u> <u>G</u>

PERMACOAT® | PC-20 CUT POSTS

SURCHARGE ADDED TO ALL ITEMS ORDERED IN LESS THAN BUNDLE QUANTITIES



CUT POST	ITEM NUMBER	WT. PER FT.	WT. EA.	WT. PER BUNDLE	QTY PER BUNDLE	STOCKING
1.900" x 6'	⊗631	1.74 lbs	10.44 lbs	637 lbs	61	⊖
1.900" x 7'	⊗632	1.74 lbs	12.16 lbs	742 lbs	61	⊖
1.900" x 8'	⊗633	1.74 lbs	13.92 lbs	849 lbs	61	<u>B</u> <u>G</u>
1.900" x 9'	⊗636	1.74 lbs	15.66 lbs	955 lbs	61	<u>B</u>
2.375" x 6'	⊗641	2.31 lbs	13.86 lbs	513 lbs	37	⊖
2.375" x 7'	⊗642	2.31 lbs	16.19 lbs	599 lbs	37	⊖
2.375" x 8'	⊗643	2.31 lbs	18.49 lbs	684 lbs	37	<u>B</u>
2.375" x 9'	⊗644	2.31 lbs	20.81 lbs	770 lbs	37	<u>B</u>
2.375" x 10'	⊗645	2.31 lbs	23.11 lbs	855 lbs	37	⊖
2.375" x 10'-6"	⊗646	2.31 lbs	24.27 lbs	898 lbs	37	<u>B</u>
2.375" x 12'	⊗647	2.31 lbs	27.73 lbs	1026 lbs	37	⊖
2.375" x 12'-6"	⊗648	2.31 lbs	28.89 lbs	1069 lbs	37	⊖
2.375" x 13'	⊗649	2.31 lbs	30.03 lbs	1111 lbs	37	<u>B</u> <u>G</u>
2.875" x 8'	⊗653	3.25 lbs	26.00 lbs	494 lbs	19	⊖
2.875" x 9'	⊗654	3.25 lbs	29.26 lbs	556 lbs	19	<u>B</u>
2.875" x 10'	⊗655	3.25 lbs	32.47 lbs	617 lbs	19	⊖
2.875" x 10'-6"	⊗656	3.25 lbs	34.16 lbs	649 lbs	19	⊖
2.875" x 11'	⊗657	3.25 lbs	35.79 lbs	680 lbs	19	⊖
2.875" x 12'	⊗658	3.25 lbs	39.00 lbs	741 lbs	19	⊖
2.875" x 13'	⊗659	3.25 lbs	42.26 lbs	803 lbs	19	<u>B</u> <u>G</u>

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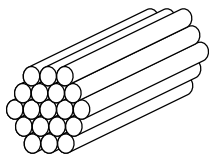
For details, see Ameristar's Sales Policy in the catalog guide.

SE = Swedged End

Effective: 01/01/18

PERMACOAT® | PC-40 RAIL & BRACING

SURCHARGE ADDED TO ALL ITEMS ORDERED IN LESS THAN BUNDLE QUANTITIES



RAIL & BRACING	ITEM NUMBER	WT. PER FT.	WT. EA.	WT. PER BUNDLE	QTY PER BUNDLE	STOCKING
1.660" x 21	⊗711	1.83 lbs	38.52 lbs	2350 lbs	61	<u>B</u> <u>G</u> <u>N</u>
1.660" x 24	⊗712	1.83 lbs	43.92 lbs	2679 lbs	61	<u>B</u>
1.900" x 21	⊗713	2.36 lbs	49.56 lbs	3023 lbs	61	<u>B</u>
1.900" x 24	⊗714	2.36 lbs	56.71 lbs	3450 lbs	61	<u>B</u> <u>G</u> <u>N</u>
2.375" x 21	⊗715	3.11 lbs	65.32 lbs	2417 lbs	37	<u>B</u> <u>G</u> <u>N</u>
2.375" x 24	⊗716	3.11 lbs	74.65 lbs	2762 lbs	37	<u>B</u> <u>G</u> <u>N</u>
2.875" x 21	⊗717	4.91 lbs	103.16 lbs	1960 lbs	19	<u>B</u> <u>G</u>
2.875" x 24	⊗718	4.85 lbs	116.32 lbs	2210 lbs	19	<u>B</u> <u>G</u> <u>N</u>
4" x 24	⊗719	7.18 lbs	172.37 lbs	3275 lbs	19	<u>B</u> <u>G</u>
4" x 21	⊗720	7.18 lbs	150.78 lbs	2864 lbs	19	<u>B</u>

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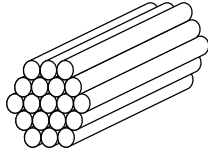
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For details, see Ameristar's Sales Policy in the catalog guide.

Effective: 01/01/18

PERMACOAT® | PC-40 CUT POSTS

SURCHARGE ADDED TO ALL ITEMS ORDERED IN LESS THAN BUNDLE QUANTITIES



CUT POST	ITEM NUMBER	WT. PER FT.	WT. EA.	WT. PER BUNDLE	QTY PER BUNDLE	STOCKING
1.900" x 7'	⊗730	2.36 lbs	16.52 lbs	1007 lbs	61	⊙
1.900" x 8'	⊗731	2.36 lbs	18.88 lbs	1151 lbs	61	<u>B</u> <u>G</u>
1.900" x 8'-8"	⊗732	2.36 lbs	20.65 lbs	1259 lbs	61	⊙
1.900" x 9'	⊗733	2.36 lbs	21.23 lbs	1295 lbs	61	<u>B</u>
2.375" x 7'	⊗741	3.11 lbs	21.76 lbs	805 lbs	37	⊙
2.375" x 8'	⊗742	3.11 lbs	24.89 lbs	921 lbs	37	<u>B</u>
2.375" x 8'-8"	⊗743	3.11 lbs	27.21 lbs	1006 lbs	37	<u>B</u>
2.375" x 9'	⊗744	3.11 lbs	28.00 lbs	1036 lbs	37	<u>B</u>
2.375" x 10'	⊗745	3.11 lbs	31.11 lbs	1151 lbs	37	⊙
2.375" x 10'-6"	⊗746	3.11 lbs	32.65 lbs	1208 lbs	37	<u>B</u>
2.375" x 12'	⊗747	3.11 lbs	37.32 lbs	1381 lbs	37	⊙
2.375" x 12'-6"	⊗748	3.11 lbs	38.86 lbs	1438 lbs	37	⊙
2.375" x 13'	⊗749	3.11 lbs	40.43 lbs	1496 lbs	37	<u>B</u> <u>G</u>
2.375" x 15'	⊗750	3.11 lbs	46.65 lbs	1726 lbs	37	⊙
2.375" x 18'	⊗796	3.11 lbs	55.98 lbs	2071 lbs	37	<u>B</u>
2.875" x 8'	⊗751	4.91 lbs	39.26 lbs	746 lbs	19	⊙
2.875" x 9'	⊗752	4.91 lbs	44.16 lbs	839 lbs	19	⊙
2.875" x 10'	⊗753	4.91 lbs	49.05 lbs	932 lbs	19	⊙
2.875" x 10'-6"	⊗754	4.91 lbs	51.58 lbs	980 lbs	19	⊙
2.875" x 11'	⊗755	4.91 lbs	54.00 lbs	1026 lbs	19	⊙
2.875" x 12'	⊗756	4.91 lbs	58.89 lbs	1119 lbs	19	⊙
2.875" x 13'	⊗757	4.91 lbs	63.84 lbs	1213 lbs	19	<u>B</u> <u>G</u>
2.875" x 15'	⊗758	4.91 lbs	73.63 lbs	1399 lbs	19	⊙

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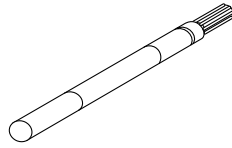
For details, see Ameristar's Sales Policy in the catalog guide.

Effective: 01/01/18

PERMACOAT® | CUSTOM FINISHES

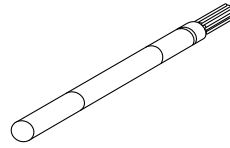
WARRANTY ON CUT COMPONENTS VOID WITHOUT PROPER TOUCH-UP APPLICATION*

*For details & the guidelines for the proper 3-step process, see Ameristar's Sales Policy in the catalog guide



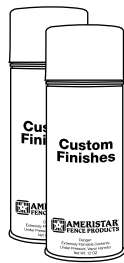
PAINT PEN

.5 lbs / PB100
(Not Available in Brown & Green)



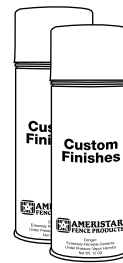
ZINC-RICH PAINT PEN

.5 lbs / PZ100



SPRAY PAINT

1.1 lbs / FB100 (Black)
F⊗-100F
F⊗-100F



ZINC-RICH PRIMER

1.1 lbs / FZ100

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Effective: 01/01/18

PERMACOAT® | LIMITED WARRANTY

COLOR CHAIN LINK FRAMEWORK

PermaCoat® Color Chain Link Framework by AMERISTAR® is manufactured from the highest quality materials by skilled craftsmen to meet the highest standards of workmanship in the industry. Galvanized steel framework shall be subject to a six stage pretreatment/wash followed by an electrostatic spray application of PermaCoat Color System, a two coat powder system. The base coat is a thermosetting epoxy powder coating (*gray in color*). The top coat is a “no-mar” TGIC polyester powder coat finish, which provides the protection necessary to withstand adverse environmental conditions.

The powder coated surface on all framework by AMERISTAR is guaranteed under normal and proper usage, against cracking, peeling, chipping, blistering or corroding for a period of fifteen (15) years from the original purchase date. Normal and proper usage does not include physical damage, abrasion or exposure to salty environments to the protective coating.

PermaCoat Color Chain Link Framework is also guaranteed for the same period of time against defects in workmanship or materials. Should any ornamental fence framework manufactured by Ameristar Fence Products fail in accordance with any of the above conditions, Ameristar Fence Products warrants to the original purchaser their redemption through replacement, renewal or issuance of a pro-rated credit. The decision as to which method of redemption is allowed is solely at the discretion of Ameristar. If pro-rated allowance is the chosen alternative, the amount will be based on the total number of years under warranty from date of purchase to date of claim, based on the original cost of framing materials found to be defective. Notice of failure under the conditions of this warranty shall be sent to Ameristar Fence Products or its authorized representative, in writing, together with proof of purchase and shall specify the nature of the defect and when it was first observed.

When cutting PermaCoat Color Chain Link Framework tubing or pipe immediately seal the exposed surfaces by 1) Removing all metal shavings from cut area 2) Apply zinc-rich primer to thoroughly cover cut edge and drilled hole; let dry 3) Apply 2 coats of custom finish spray paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty. Should the fence be improperly installed, Ameristar Fence Products shall not be responsible for guaranteed performance or appearance of the material. Neither does this guarantee apply when failure or damage is due to improper use or application, abuse or misuse, salty environments, vandalism or acts of God. Ameristar Fence Products reserves the right to inspect the material to determine validity of the claim.

Upon validation of the claim by Ameristar Fence Products or its authorized representative, redemption by replacement, renewal or issuance of a pro-rated credit shall be made by Ameristar Fence Products. Reimbursement for the costs of removal and installation of materials are not included in the guarantee, nor will Ameristar Fence Products provide those services.

The above constitutes the complete warranty by the manufacturer. No other agreement, written or implied, is valid. Ameristar Fence Products does not authorize any other person or agent to make any other express warranties.

Ameristar Fence Products neither assumes nor authorizes any other person or agent to assume any other liability in connection with PermaCoat Color Chain Link Framework. Some jurisdictions do not allow limitations on how long an implied warranty lasts, nor do they allow an exclusion or limitation of incidental or consequential damages; therefore, the limitations and exclusions noted herein may not apply.

Effective: 01/01/18

QUIK-ROK® | GALVONALL® | PERMACOAT®

PERMACOAT® | COLOR CHAIN-LINK FENCE FRAMEWORK

Effective: 01/01/18

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