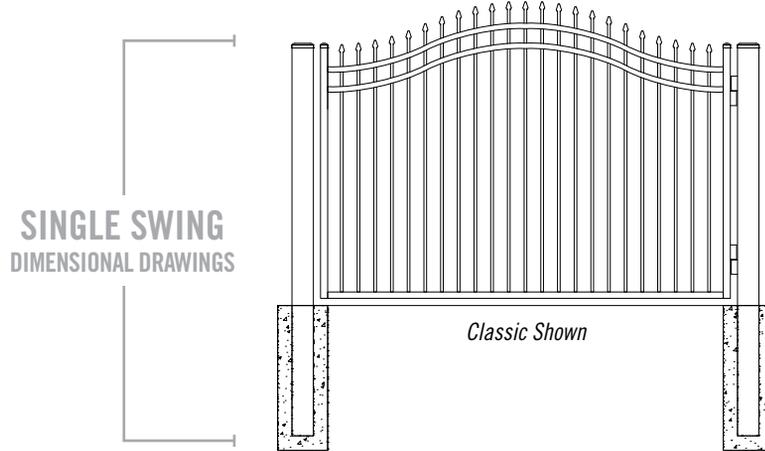


MONTAGE PLUS® | SINGLE SWING STEEL ESTATE GATE SPECIFICATIONS

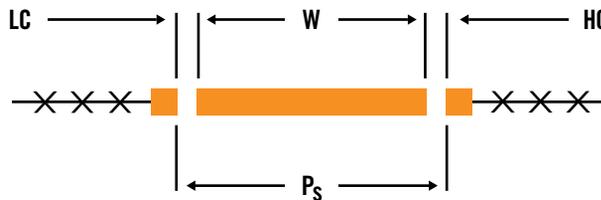
2"sq x 12ga STEEL GATE ENDS | 1.4375"w x 1.5"h x 14ga RAILS | .75"sq x 14ga PICKETS | 8' - 12' NOMINAL OPENINGS



SINGLE SWING ESTATE
 HARDWARE KITS &
 POST INTERSPACES

| OPENING | LEAF WIDTH* | SGBSX25 / SGBSX3 FORK LATCH / BOX HINGE KITS | | | CGBS-25 CGBS-3 / CGBS-4 COMMERCIAL HINGE WITH STRONG ARM | | | HGBS-25 HGBS-3 / HGBS-4 HEAVY COMMERCIAL HINGE KITS | | |
|---------|-------------|--|----|----------------|---|----|----------------|--|----|----------------|
| | | HC | LC | P _S | HC | LC | P _S | HC | LC | P _S |
| 8' | 95.5" | 2" | 2" | 99.5" | 1" | 3" | 99.5" | 1.25" | 3" | 99.75" |
| 10' | 114.75" | 2" | 2" | 118.75" | 1" | 3" | 118.75" | 1.25" | 3" | 119" |
| 12' | 143" | 2" | 2" | 147" | 1" | 3" | 147" | 1.25" | 3" | 147.25" |

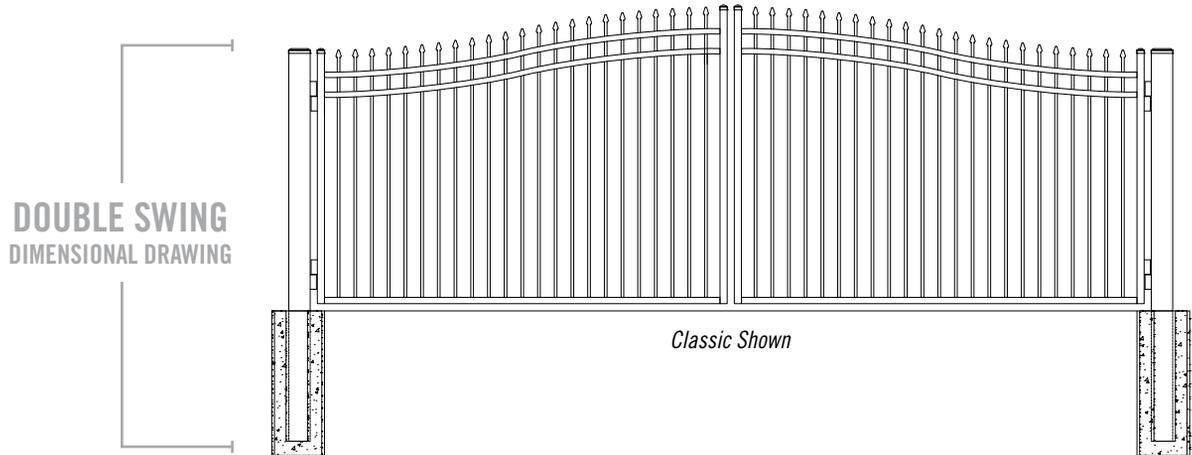
W = width* | HC = hinge clearance | LC = latch clearance | P_S = gate post spacing**
 * From outside to outside | ** From inside to inside



Effective: 01/06/15

MONTAGE PLUS® | DOUBLE SWING STEEL ESTATE GATE SPECIFICATIONS

2"sq x 12ga STEEL GATE ENDS | 1.4375"w x 1.5"h x 14ga RAILS | .75"sq x 14ga PICKETS | 16' - 24' NOMINAL OPENINGS



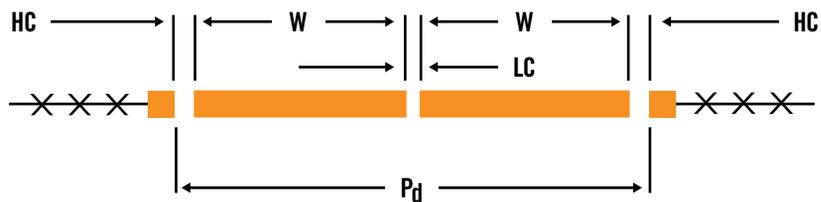
DOUBLE SWING
DIMENSIONAL DRAWING



DOUBLE SWING
ESTATE
HARDWARE KITS &
POST INTERSPACES

| OPENING | LEAF WIDTH* | HC | LC | P _d | HC | LC | P _d | HC | LC | P _d |
|---------|-------------|----|----|----------------|----|----|----------------|-------|----|----------------|
| 16' | 95.5" | 2" | 2" | 197" | 1" | 2" | 195" | 1.25" | 2" | 195.5" |
| 18' | 105.5" | 2" | 2" | 217" | 1" | 2" | 215" | 1.25" | 2" | 215.5" |
| 20' | 114.75" | 2" | 2" | 235.5" | 1" | 2" | 233.5" | 1.25" | 2" | 234" |
| 22' | 133.5" | 2" | 2" | 273" | 1" | 2" | 271" | 1.25" | 2" | 271.5" |
| 24' | 143" | 2" | 2" | 292" | 1" | 2" | 290" | 1.25" | 2" | 290.5" |

W = width (x2)* | HC = hinge clearance (x2) | LC = latch clearance | P_d = gate post spacing**
 * From outside to outside | ** From inside to inside



Effective: 01/06/15

TO PLACE YOUR ORDER CALL 888-333-3422 | VISIT AMERISTARFENCE.COM

AMERISTAR®
ASSA ABLOY

MONTAGE PLUS® | 3-RAIL SINGLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

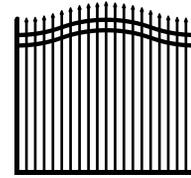
| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----------------|---------|------------|-----------------|------------|---------|----------|
| 4' HEIGHT | 8' | 95.5" | 1W☒ⓧ346F-96A | 19 | 66 lbs | ☉ |
| | 10' | 114.75" | 1W☒ⓧ346F-120A | 23 | 75 lbs | ☉ |
| | 12' | 143" | 1W☒ⓧ346F-144A | 29 | 87 lbs | ☉ |
| 4.5' HEIGHT | 8' | 95.5" | 1WM☒ⓧ354F-96A* | 19 | 70 lbs | ☉ |
| | 10' | 114.75" | 1WM☒ⓧ354F-120A* | 23 | 80 lbs | ☉ |
| | 12' | 143" | 1WM☒ⓧ354F-144A* | 29 | 92 lbs | ☉ |
| 5' HEIGHT | 8' | 95.5" | 1W☒ⓧ358F-96A | 19 | 75 lbs | ☉ |
| | 10' | 114.75" | 1W☒ⓧ358F-120A | 23 | 85 lbs | ☉ |
| | 12' | 143" | 1W☒ⓧ358F-144A | 29 | 97 lbs | ☉ |
| 6' HEIGHT | 8' | 95.5" | 1W☒ⓧ370F-96A | 19 | 84 lbs | ☉ |
| | 10' | 114.75" | 1W☒ⓧ370F-120A | 23 | 95 lbs | ☉ |
| | 12' | 143" | 1W☒ⓧ370F-144A | 29 | 108 lbs | ☉ |

☒ = FENCE STYLES AVAILABLE | C = Classic M = Majestic G = Genesis

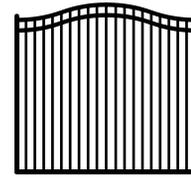
ⓧ = COLOR OPTIONS AVAILABLE | B = Black N = Bronze

☉ = NON-STOCKED PRODUCT

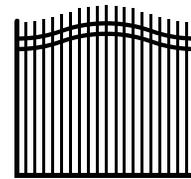
For details, see Ameristar's Sales Policy in the catalog guide.



CLASSIC™



MAJESTIC™



GENESIS™

* 4.5' flush bottom gates available in Majestic only

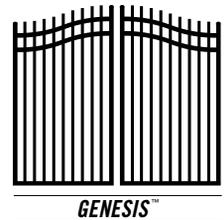
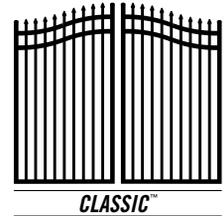
Notes: The above Steel Estate Entry Gates match Montage Plus 3 Rail Flush Bottom fence panels. Genesis panels are packaged with BLACK picket plugs for black & bronze. These steel estate entry gates are designed in COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTM F2200

Effective: 01/06/15

MONTAGE PLUS® | 3-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----------------|---------|------------|-----------------|------------|---------|----------|
| 4' HEIGHT | 16' | 95.5" | 1W☒Ⓞ346F-192HD | 38 | 168 lbs | ☉ |
| | 18' | 105.5" | 1W☒Ⓞ346F-216HD | 42 | 176 lbs | ☉ |
| | 20' | 114.75" | 1W☒Ⓞ346F-240HD | 46 | 184 lbs | ☉ |
| | 22' | 133.5" | 1W☒Ⓞ346F-264HD | 54 | 192 lbs | ☉ |
| | 24' | 143" | 1W☒Ⓞ346F-288HD | 58 | 208 lbs | ☉ |
| 4.5' HEIGHT | 16' | 95.5" | 1WMⓄ354F-192HD* | 38 | 194 lbs | ☉ |
| | 18' | 105.5" | 1WMⓄ354F-216HD* | 42 | 202 lbs | ☉ |
| | 20' | 114.75" | 1WMⓄ354F-240HD* | 46 | 210 lbs | ☉ |
| | 22' | 133.5" | 1WMⓄ354F-264HD* | 54 | 218 lbs | ☉ |
| | 24' | 143" | 1WMⓄ354F-288HD* | 58 | 224 lbs | ☉ |
| 5' HEIGHT | 16' | 95.5" | 1W☒Ⓞ358F-192HD | 38 | 198 lbs | ☉ |
| | 18' | 105.5" | 1W☒Ⓞ358F-216HD | 42 | 206 lbs | ☉ |
| | 20' | 114.75" | 1W☒Ⓞ358F-240HD | 46 | 214 lbs | ☉ |
| | 22' | 133.5" | 1W☒Ⓞ358F-264HD | 54 | 222 lbs | ☉ |
| | 24' | 143" | 1W☒Ⓞ358F-288HD | 58 | 228 lbs | ☉ |
| 6' HEIGHT | 16' | 95.5" | 1W☒Ⓞ370F-192HD | 38 | 226 lbs | ☉ |
| | 18' | 105.5" | 1W☒Ⓞ370F-216HD | 42 | 230 lbs | ☉ |
| | 20' | 114.75" | 1W☒Ⓞ370F-240HD | 46 | 238 lbs | ☉ |
| | 22' | 133.5" | 1W☒Ⓞ370F-264HD | 54 | 246 lbs | ☉ |
| | 24' | 143" | 1W☒Ⓞ370F-288HD | 58 | 252 lbs | ☉ |



☒ = FENCE STYLES AVAILABLE | C = Classic M = Majestic G = Genesis

Ⓞ = COLOR OPTIONS AVAILABLE | B = Black N = Bronze

☉ = NON-STOCKED PRODUCT

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: The above Steel Estate Entry Gates match Montage Plus 3 Rail Flush Bottom fence panels. Genesis panels are packaged with BLACK picket plugs for black & bronze. These steel estate entry gates are designed in COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTM F2200.

Two gate leaves included for all double gates. Gate heights are nominal & gate widths are actual.

Effective: 01/06/15

MONTAGE PLUS® | 4-RAIL SINGLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

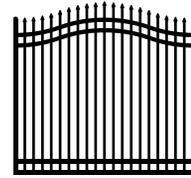
| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----------------|---------|------------|----------------|------------|---------|----------|
| 4' HEIGHT | 8' | 95.5" | 1W☒ⓧ446F-96A | 19 | 74 lbs | ☉ |
| | 10' | 114.75" | 1W☒ⓧ446F-120A | 23 | 86 lbs | ☉ |
| | 12' | 143" | 1W☒ⓧ446F-144A | 29 | 100 lbs | ☉ |
| 4.5' HEIGHT | 8' | 95.5" | 1WMⓂ454F-96A* | 19 | 79 lbs | ☉ |
| | 10' | 114.75" | 1WMⓂ454F-120A* | 23 | 91 lbs | ☉ |
| | 12' | 143" | 1WMⓂ454F-144A* | 29 | 105 lbs | ☉ |
| 5' HEIGHT | 8' | 95.5" | 1W☒ⓧ458F-96A | 19 | 83 lbs | ☉ |
| | 10' | 114.75" | 1W☒ⓧ458F-120A | 23 | 96 lbs | ☉ |
| | 12' | 143" | 1W☒ⓧ458F-144A | 29 | 110 lbs | ☉ |
| 6' HEIGHT | 8' | 95.5" | 1W☒ⓧ470F-96A | 19 | 92 lbs | ☉ |
| | 10' | 114.75" | 1W☒ⓧ470F-120A | 23 | 106 lbs | ☉ |
| | 12' | 143" | 1W☒ⓧ470F-144A | 29 | 121 lbs | ☉ |

☒ = FENCE STYLES AVAILABLE | C = Classic M = Majestic G = Genesis

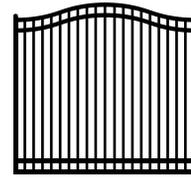
ⓧ = COLOR OPTIONS AVAILABLE | B = Black N = Bronze

☉ = NON-STOCKED PRODUCT

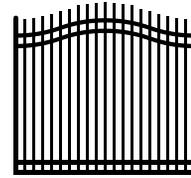
For details, see Ameristar's Sales Policy in the catalog guide.



CLASSIC™



MAJESTIC™



GENESIS™

* 4.5' flush bottom gates available in Majestic only

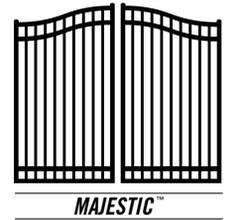
Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze. These steel estate entry gates are designed in COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTM F2200. Third rail from the top on the above Steel Estate Entry Gates matches Montage Plus 3-Rail extended picket fence panels.

Effective: 01/06/15

MONTAGE PLUS® | 4-RAIL DOUBLE SWING ESTATE ENTRY GATES

4" AIR GAP | FLUSH BOTTOM | GATE HARDWARE SOLD SEPARATELY

| | OPENING | LEAF WIDTH | ITEM NUMBER | PICKET QTY | WEIGHT | STOCKING |
|----------------|---------|------------|-----------------|------------|---------|----------|
| 4' HEIGHT | 16' | 95.5" | 1W☒⊗446F-192HD | 38 | 140 lbs | ☉ |
| | 18' | 105.5" | 1W☒⊗446F-216HD | 42 | 150 lbs | ☉ |
| | 20' | 114.75" | 1W☒⊗446F-240HD | 46 | 160 lbs | ☉ |
| | 22' | 133.5" | 1W☒⊗446F-264HD | 54 | 172 lbs | ☉ |
| | 24' | 143" | 1W☒⊗446F-288HD | 58 | 183 lbs | ☉ |
| 4.5' HEIGHT | 16' | 95.5" | 1WM⊗454F-192HD* | 38 | 147 lbs | ☉ |
| | 18' | 105.5" | 1WM⊗454F-216HD* | 42 | 158 lbs | ☉ |
| | 20' | 114.75" | 1WM⊗454F-240HD* | 46 | 168 lbs | ☉ |
| | 22' | 133.5" | 1WM⊗454F-264HD* | 54 | 180 lbs | ☉ |
| | 24' | 143" | 1WM⊗454F-288HD* | 58 | 191 lbs | ☉ |
| 5' HEIGHT | 16' | 95.5" | 1W☒⊗458F-192HD | 38 | 155 lbs | ☉ |
| | 18' | 105.5" | 1W☒⊗458F-216HD | 42 | 165 lbs | ☉ |
| | 20' | 114.75" | 1W☒⊗458F-240HD | 46 | 176 lbs | ☉ |
| | 22' | 133.5" | 1W☒⊗458F-264HD | 54 | 189 lbs | ☉ |
| | 24' | 143" | 1W☒⊗458F-288HD | 58 | 199 lbs | ☉ |
| 6' HEIGHT | 16' | 95.5" | 1W☒⊗470F-192HD | 38 | 170 lbs | ☉ |
| | 18' | 105.5" | 1W☒⊗470F-216HD | 42 | 181 lbs | ☉ |
| | 20' | 114.75" | 1W☒⊗470F-240HD | 46 | 192 lbs | ☉ |
| | 22' | 133.5" | 1W☒⊗470F-264HD | 54 | 205 lbs | ☉ |
| | 24' | 143" | 1W☒⊗470F-288HD | 58 | 216 lbs | ☉ |



☒ = FENCE STYLES AVAILABLE | **C** = Classic **M** = Majestic **G** = Genesis

⊗ = COLOR OPTIONS AVAILABLE | **B** = Black **N** = Bronze

☉ = NON-STOCKED PRODUCT

For details, see Ameristar's Sales Policy in the catalog guide.

* 4.5' flush bottom gates available in Majestic only

Notes: Genesis panels are packaged with BLACK picket plugs for black & bronze. These steel estate entry gates are designed in COMPLIANCE WITH INDUSTRY STANDARDS FOR AUTOMATIC GATES AS OUTLINE BY UL325 & ASTM F2200. Third rail from the top on the above Steel Estate Entry Gates matches Montage Plus. 3-Rail extended picket fence panels. Two gate leaves included for all double gates. Gate heights are nominal & gate widths are actual.

Effective: 01/06/15