COMMERCIAL STRENGTH WELDED STEEL PANEL
PRE-ASSEMBLED

MONTAGE PLUS WARRIOR 2/3-RAIL

DOUBLE RING Decoration option

1 1/2" MONTAGE PLUS™ Rail
(See Cross-Section Below)

Post 2 1/2" x 16 ga.

3/4" 18 ga Picket

Bracket Options

Varies With Height
Standard Heights
3', 3 1/2', 4', 5', 6'

2" Nom.
36" Min.
Footing Depth

3 3/16" TYPICAL

NOTES:
1.) Post size depends on fence height and wind loads.
    See MONTAGE PLUS™ specifications for post sizing chart.
2.) Third rail required for Double Rings.
3.) Available in 3" air space and/or Flush Bottom on most heights.

RAKING DIRECTIONAL ARROW
Welded panel can be raked 30° over 8" with arrow pointing down grade.

MONTAGE PLUS™ RAIL
1 3/4"
1 1/2"

E-COAT COATING SYSTEM
Base Material
Uniform Zinc Coating
(Hot Dip)
Zinc Phosphate Coating
Epoxy Primer
Acrylic Topcoat

PROFUSION™ WELDING PROCESS
No exposed welds,
Good Neighbor profile - Same appearance on both sides

Specially formed high strength architectural shape.

Values shown are nominal and not to be used for installation purposes. See product specification for installation requirements.

DR: NJB
CK: BS
SH: 1 of 1
SCALE: DO NOT SCALE
Date 09/21/11
REV: d

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