COMMERICAL STRENGTH WELDED STEEL GATE

MONTAGE COMMERCIAL INVINCIBLE 3/4-RAIL SGL & DBL GATE

Values shown are nominal and not to be used for installation purposes. See product specification for installation requirements.

NOTES:

1.) Post size depends on fence height, weight and wind loads.
   See MONTAGE COMMERCIAL specifications for post sizing chart.
2.) See Ameristar gate table for standard out to outs. Custom gate openings available for special out to out/leaf widths.
3.) Additional styles of gate hardware are available on request. This could change the Latch & Hinge Clearance.
4.) Forth rail optional.

SCALE: DO NOT SCALE

AMElSTAR®
1555 N. Mingo
Tulsa, OK 74116
1-888-333-3422
www.ameristarfence.com

POST SIZE VARIES WITH HEIGHT
(SEE MONTAGE COMMERCIAL POST-SIZING CHART)

10"

3" LATCH CLEARANCE

24"

2" HINGE CLEARANCE

1/2"

1/2"

2/3"

1/2"

VARIES WITH HEIGHT

VARIES WITH HEIGHT

VARIES WITH HEIGHT

VARIES WITH HEIGHT

STANDARD HEIGHTS 7', 8'

36" MIN. FOOTING DEPTH

2" NOM.

3/4" TYP.

2" NOM.

3/4" TYP.

2" NOM.

3/4" TYP.

2" NOM.

3/4" TYP.

2" NOM.

3/4" TYP.

STANDARD HEIGHTS 7', 8'

1/2" SQ PICKET

1/2" SQ PICKET

WELD ON BOX HINGE

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Single Gate Arrangement

DOUBLE GATE ARRANGEMENT

Diagram showing single and double gate arrangements with dimensions and notes for post size, latch, hinge, and picket sizes. Dimensions include 3" (Latch Clearance), 2" (Hinge Clearance), and standard heights of 7', 8', and 36" Min. Footing depth. Notes include post size variations, latch and hinge clearances, and standard gate arrangements.