

ESTATE™

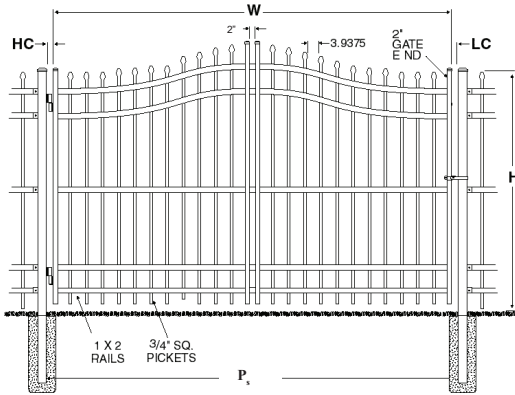
ALUMINUM ENTRY GATES

GATE SPECIFICATIONS

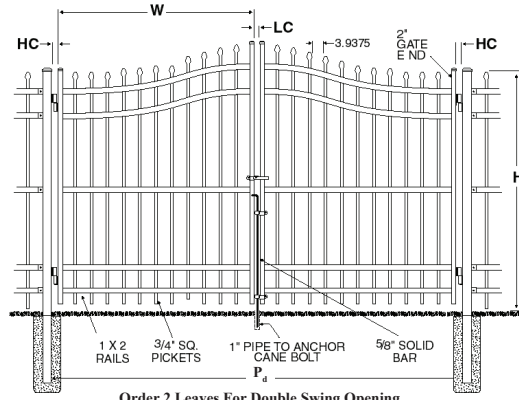
Gate Ends .250" Wall
 Rails .250" Wall
 Pickets .125" Wall

NOTE: See Sales Policy for additional information pertaining to gate orders.

GATE DRAWING DIMENSIONAL FORMAT



Order 1 Leaf For Single Swing Opening
 (Available only as single)



Order 2 Leaves For Double Swing Opening

W = Outside To Outside Width of Finished Gate Leaf

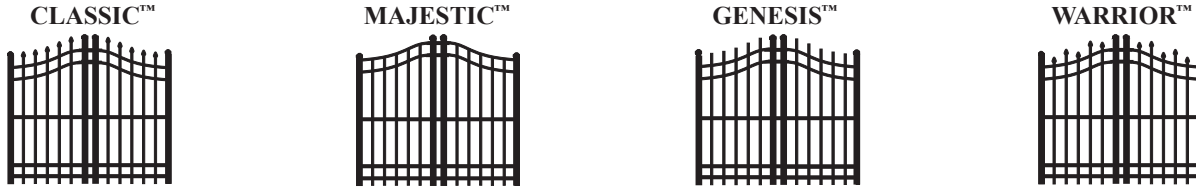
H = Height; HC = Hinge Clearance; LC = Latch Clearance; P_s = Post Interspace (Single) P_d = Post Interspace (Double)

HARDWARE KITS & POST INTERSPACES FOR SINGLE SWING WELDED ALUMINUM ESTATE GATES				
NOMINAL GATE OPENING	8"	10"	12"	14"
W = LEAF WIDTH	102"	120-1/2"	139-1/4"	176-3/4"
FORK LATCH/BOX HINGE KITS #EGBSX25 or #EGBSX3	HC	2-3/8"		
	LC	2"		
	P _s	106-3/8"	124-7/8"	143-5/8"
AMERISTAR LOCK/BOX HINGE KIT #EGBSXA	HC	2-3/8"		
	LC	5/8"		
	P _s	105"	123-1/2"	142-1/4"
HEAVY COMMERCIAL HINGE KIT #HGBS-25 #HGBS-3 or #HGBS-4	HC	1-1/4"		
	LC	3"		
	P _s	106-1/4"	124-3/4"	143-1/2"
INDUSTRIAL HINGE KIT WITH STRONG ARM #IGBS-25, #IGBS-3 or #IGBS-4	HC	1-1/2"		
	LC	3"		
	P _s	106-1/2"	125"	143-3/4"
P _s (Post Interspace for Single Gate) = HC (Hinge Clearance) + W (Gate Width) + LC (Latch Clearance)				

HARDWARE KITS & POST INTERSPACES FOR DOUBLE SWING WELDED ALUMINUM ESTATE GATES											
NOMINAL GATE OPENING	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"
W = LEAF WIDTH	50"	59-1/4"	68-1/2"	87-1/4"	96-3/4"	106"	115-1/4"	134"	143-1/2"	152-3/4"	171-1/2"
FORK LATCH/BOX HINGE KITS #EGBSX25 or #EGBSX3	HC	2-3/8"									
	LC	2"									
	P _s	106-3/4"	125-1/4"	143-3/4"	181-1/4"	200-1/4"	218-3/4"	237-1/4"	274-3/4"	293-3/4"	312-1/4"
AMERISTAR LOCK/BOX HINGE KIT #EGBSXA	HC	1-1/4"									
	LC	2"									
	P _s	104-1/2"	123"	141-1/2"	179"	198"	216-1/2"	235"	272-1/2"	291-1/2"	310"
P _s (Post Interspace for Single Gate) = HC (Hinge Clearance) + W (Gate Width) + LC (Latch Clearance)											

See Ornamental Gate Hardware Section for individual hardware items and kits.

Picket Style Choices (5-Rail Full-Leaf Lancelot Estate™ Gates):



Picket Style Choices (5-Rail Full-Leaf Lancelot Estate™ Gates With Rings):



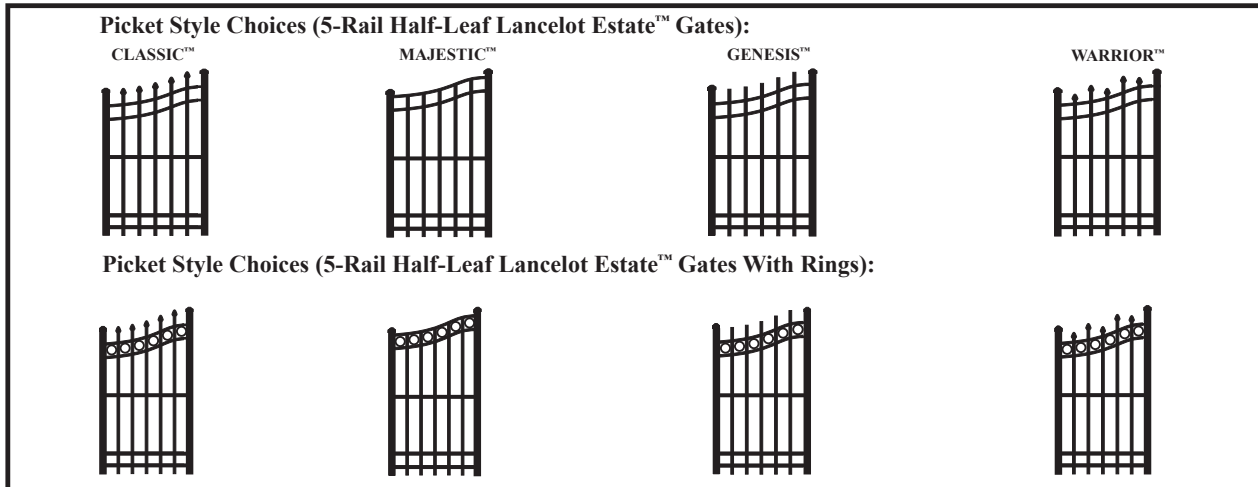
Style Selection = * X = Color Selection
 Classic = C B = Black
 Majestic = M W = White
 Genesis = G N = Bronze
 Warrior = W S = Sand

NOMINAL GATE HT	RAIL QTY	NOMINAL GATE LEAF SIZE	ACTUAL GATE LEAF LENGTH	ITEM NUMBER	CATALOG PRICE (BLACK)	CATALOG PRICE (COLOR)	GATE WEIGHT
4'-5' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 548-96			121
		10' SGL	120-1/2"	E * <u>X</u> 548-120			139
		12' SGL	139-1/4"	E * <u>X</u> 548-144			157
		14' SGL	176-3/4"	E * <u>X</u> 548-168			192
	5-Rail With Rings	8' SGL	102"	E * <u>X</u> 548-96R			131
		10' SGL	120-1/2"	E * <u>X</u> 548-120R			151
		12' SGL	139-1/4"	E * <u>X</u> 548-144R			171
		14' SGL	176-3/4"	E * <u>X</u> 548-168R			210
5'-6' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 560-96			139
		10' SGL	120-1/2"	E * <u>X</u> 560-120			159
		12' SGL	139-1/4"	E * <u>X</u> 560-144			178
		14' SGL	176-3/4"	E * <u>X</u> 560-168			218
	5-Rail With Rings	8' SGL	102"	E * <u>X</u> 560-96R			149
		10' SGL	120-1/2"	E * <u>X</u> 560-120R			171
		12' SGL	139-1/4"	E * <u>X</u> 560-144R			192
		14' SGL	176-3/4"	E * <u>X</u> 560-168R			236

Custom gate dimensions are available upon request, but incur a 10% engineering charge based on the nearest larger standard gate leaf.

Style Selection = * <u>X</u> = Color Selection Classic = C B = Black Majestic = M W = White Genesis = G N = Bronze Warrior = W S = Sand								
NOMINAL GATE HT	RAIL QTY	NOMINAL GATE LEAF SIZE	ACTUAL GATE LEAF LENGTH	ITEM NUMBER	CATALOG PRICE (BLACK)	CATALOG PRICE (COLOR)	GATE WEIGHT	
6'-7' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 572-96			156	
		10' SGL	120-1/2"	E * <u>X</u> 572-120			178	
		12' SGL	139-1/4"	E * <u>X</u> 572-144			200	
		14' SGL	176-3/4"	E * <u>X</u> 572-168			244	
	5-Rail With Rings	8' SGL	102"	E * <u>X</u> 572-96R			166	
		10' SGL	120-1/2"	E * <u>X</u> 572-120R			190	
		12' SGL	139-1/4"	E * <u>X</u> 572-144R			214	
		14' SGL	176-3/4"	E * <u>X</u> 572-168R			264	
	7'-8' Tall	5-Rail	8' SGL	102"	E * <u>X</u> 584-96			173
			10' SGL	120-1/2"	E * <u>X</u> 584-120			197
12' SGL			139-1/4"	E * <u>X</u> 584-144			222	
14' SGL			176-3/4"	E * <u>X</u> 584-168			269	
5-Rail With Rings		8' SGL	102"	E * <u>X</u> 584-96R			183	
		10' SGL	120-1/2"	E * <u>X</u> 584-120R			209	
		12' SGL	139-1/4"	E * <u>X</u> 584-144R			239	
		14' SGL	176-3/4"	E * <u>X</u> 584-168R			289	

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Style Selection = * X = Color Selection
 Classic = C B = Black
 Majestic = M W = White
 Genesis = G N = Bronze
 Warrior = W S = Sand

NOMINAL GATE HT	RAIL QTY	NOMINAL GATE LEAF SIZE	ACTUAL GATE LEAF LENGTH	ITEM NUMBER	CATALOG PRICE (BLACK)	CATALOG PRICE (COLOR)	GATE WEIGHT
4'-5' Tall	5-Rail	1/2 OF 8' DBL	50"	E * <u>X</u> 548-48H			63
		1/2 OF 10' DBL	59-1/4"	E * <u>X</u> 548-60H			72
		1/2 OF 12' DBL	68-1/2"	E * <u>X</u> 548-72H			81
		1/2 OF 14' DBL	87-1/4"	E * <u>X</u> 548-84H			99
		1/2 OF 16' DBL	96-3/4"	E * <u>X</u> 548-96H			108
		1/2 OF 18' DBL	106"	E * <u>X</u> 548-108H			117
		1/2 OF 20' DBL	115-1/4"	E * <u>X</u> 548-120H			126
		1/2 OF 22' DBL	134"	E * <u>X</u> 548-132H			144
		1/2 OF 24' DBL	143-1/2"	E * <u>X</u> 548-144H			153
		1/2 OF 26' DBL	152-3/4"	E * <u>X</u> 548-156H			162
		1/2 OF 28' DBL	171-1/2"	E * <u>X</u> 548-168H			172
	5-Rail With Rings	1/2 OF 8' DBL	50"	E * <u>X</u> 548-48HR			68
		1/2 OF 10' DBL	59-1/4"	E * <u>X</u> 548-60HR			78
		1/2 OF 12' DBL	68-1/2"	E * <u>X</u> 548-72HR			88
		1/2 OF 14' DBL	87-1/4"	E * <u>X</u> 548-84HR			108
		1/2 OF 16' DBL	96-3/4"	E * <u>X</u> 548-96HR			118
		1/2 OF 18' DBL	106"	E * <u>X</u> 548-108HR			128
		1/2 OF 20' DBL	115-1/4"	E * <u>X</u> 548-120HR			138
		1/2 OF 22' DBL	134"	E * <u>X</u> 548-132HR			158
		1/2 OF 24' DBL	143-1/2"	E * <u>X</u> 548-144HR			168
		1/2 OF 26' DBL	152-3/4"	E * <u>X</u> 548-156HR			178
1/2 OF 28' DBL		171-1/2"	E * <u>X</u> 548-168HR			189	

Custom gate dimensions are available upon request, but incur a 10% engineering charge based on the nearest larger standard gate leaf.





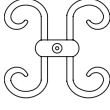
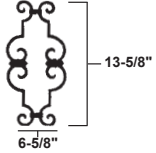


Style Selection = * X = Color Selection Classic = C B = Black Majestic = M W = White Genesis = G N = Bronze Warrior = W S = Sand							
NOMINAL GATE HT	RAIL QTY	NOMINAL GATE LEAF SIZE	ACTUAL GATE LEAF LENGTH	ITEM NUMBER	CATALOG PRICE (BLACK)	CATALOG PRICE (COLOR)	GATE WEIGHT
6'-7' Tall	5-Rail with Rings	1/2 OF 8' DBL	50"	E * <u>X</u> 572-48HR			85
		1/2 OF 10' DBL	59-1/4"	E * <u>X</u> 572-60HR			92
		1/2 OF 12' DBL	68-1/2"	E * <u>X</u> 572-72HR			109
		1/2 OF 14' DBL	87-1/4"	E * <u>X</u> 572-84HR			134
		1/2 OF 16' DBL	96-3/4"	E * <u>X</u> 572-96HR			146
		1/2 OF 18' DBL	106"	E * <u>X</u> 572-108HR			158
		1/2 OF 20' DBL	115-1/4"	E * <u>X</u> 572-120HR			170
		1/2 OF 22' DBL	134"	E * <u>X</u> 572-132HR			194
		1/2 OF 24' DBL	143-1/2"	E * <u>X</u> 572-144HR			206
		1/2 OF 26' DBL	152-3/4"	E * <u>X</u> 572-156HR			218
		1/2 OF 28' DBL	171-1/2"	E * <u>X</u> 572-168HR			231
		7'-8' Tall	5-Rail	1/2 OF 8' DBL	50"	E * <u>X</u> 584-48H	
1/2 OF 10' DBL	59-1/4"			E * <u>X</u> 584-60H			101
1/2 OF 12' DBL	68-1/2"			E * <u>X</u> 584-72H			113
1/2 OF 14' DBL	87-1/4"			E * <u>X</u> 584-84H			138
1/2 OF 16' DBL	96-3/4"			E * <u>X</u> 584-96H			150
1/2 OF 18' DBL	106"			E * <u>X</u> 584-108H			162
1/2 OF 20' DBL	115-1/4"			E * <u>X</u> 584-120H			174
1/2 OF 22' DBL	134"			E * <u>X</u> 584-132H			198
1/2 OF 24' DBL	143-1/2"			E * <u>X</u> 584-144H			211
1/2 OF 26' DBL	152-3/4"			E * <u>X</u> 584-156H			223
1/2 OF 28' DBL	171-1/2"			E * <u>X</u> 584-168H			236
5-Rail with Rings	1/2 OF 8' DBL		50"	E * <u>X</u> 584-48HR			94
	1/2 OF 10' DBL		59-1/4"	E * <u>X</u> 584-60HR			102
	1/2 OF 12' DBL		68-1/2"	E * <u>X</u> 584-72HR			122
	1/2 OF 14' DBL		87-1/4"	E * <u>X</u> 584-84HR			147
	1/2 OF 16' DBL		96-3/4"	E * <u>X</u> 584-96HR			160
	1/2 OF 18' DBL		106"	E * <u>X</u> 584-108HR			173
	1/2 OF 20' DBL		115-1/4"	E * <u>X</u> 584-120HR			186
	1/2 OF 22' DBL		134"	E * <u>X</u> 584-132HR			212
	1/2 OF 24' DBL		143-1/2"	E * <u>X</u> 584-144HR			226
	1/2 OF 26' DBL		152-3/4"	E * <u>X</u> 584-156HR			239
	1/2 OF 28' DBL		171-1/2"	E * <u>X</u> 584-168HR			253

Custom gate dimensions are available upon request, but incur a 10% engineering charge based on the nearest larger standard gate leaf.



GATE OPENING	GATE HEIGHT	
	UP TO 6'	OVER 6' UP TO 8'
UP TO 4'	3" STEEL	3" STEEL
4'-1" TO 6'	3" STEEL	3" STEEL
6'-1" TO 8'	4" STEEL	4" STEEL
8'-1" TO 10'	4" STEEL	6" STEEL
10'-1" TO 12'	6" STEEL	6" STEEL
12'-1" TO 14'	6" STEEL	6" STEEL

See Post Section for selection of appropriate posts.

	BLACK		COLOR				SIZE	QTY.	WT.
	PART NUMBER	PRICE	BRONZE	WHITE	DESERT SAND	PRICE			
Quad-Flares 	AB920		AN920	AW920	AS920		3/4"	---	8 Oz.
Fits atop 3/4" square pickets. Heavy-duty cast aluminum. The four sided flare design adds the popular traditional look to the "Genesis" fence style.									
Triads 	AB900		AN900	AW900	AS900		3/4"	---	8 Oz.
Fits atop 3/4" square pickets. Heavy-duty aluminum. Three distinct tips reflect the strong look of a barbed spear. The triad adds the popular traditional look to the "Genesis" fence style.									

ITEM DESCRIPTION	BLACK		COLOR				LENGTH	QTY.	WT.
	PART NUMBER	PRICE	BRONZE	WHITE	DESERT SAND	PRICE			
Butterfly Scroll 	HB506		HN506	HW506	HS506		----	1	4 Oz.
Beautify estate gate to your own unique taste by arranging aluminum scroll fittings in any pattern desired. Fastens onto face of 3/4" square pickets. Self drilling tek screws included.									
Florentine Scroll 	HB507		HN507	HW507	HS507		----	1	14 Oz.
Create a beautiful and elegant designer ornamental estate entry gate with aluminum scroll fittings.									
Block Lettering 	8613	----	----	----			----	1	4
Add powder coated initials, name, slogan, etc. to personalize custom gate. Complete alphabet available.									
Old English Lettering 	8614	----	----	----			----	1	4
Customize estate gate by adding powder coated initials, name, slogan, etc. Complete alphabet available.									

CUSTOM FINISHES

ITEM DESCRIPTION	BLACK		COLOR				WEIGHT EACH
	BLACK PART NO.	DEALER PRICE	WHITE PART NO.	BRONZE PART NO.	DESERT SAND PART NO.	DEALER PRICE	
Paint Pen 	PB100		PW100	PN100	PS100		.5
Custom finishes in the four standard Ameristar Fence colors.							
Spray Paint 	FB100		FW100	FN100	FS100		1.1
Custom finishes in the four standard Ameristar Fence colors.							



1-888-333-3422
FAX: 1-877-926-3747

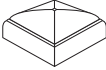

STEEL ORNAMENTAL SQUARE POST

X = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Post Diameter	Ga. / Wall Thickness	Post Length	Item Number	Catalog Price (Black)	Catalog Price (Color)	Post Weight
3" SQ. (STEEL)	12 GA. (INDUSTRIAL)	5'	P_X_30060			20
		6'	P_X_30072			24
		7'	P_X_30084			30
		8'	P_X_30096			34
		9'	P_X_30108			39
		10'	P_X_30120			43
		11'	P_X_30132			47
		12'	P_X_30144			51
		13'	P_X_30156			56
		14'	P_X_30168			60
		15'	P_X_30180			64
		16'	P_X_30192			69
4" SQ. (STEEL)	11 GA. (INDUSTRIAL)	6'	P_X_40072			39
		7'	P_X_40084			47
		8'	P_X_40096			54
		9'	P_X_40108			61
		10'	P_X_40120			67
		11'	P_X_40132			74
		12'	P_X_40144			81
		13'	P_X_40156			87
		14'	P_X_40168			94
		15'	P_X_40180			101
6" SQ. (STEEL)	3/16" WALL (INDUSTRIAL)	7'	P_X_60084			102
		8'	P_X_60096			116
		9'	P_X_60108			131
		10'	P_X_60120			145
		11'	P_X_60132			160
		12'	P_X_60144			174
		13'	P_X_60156			189
		14'	P_X_60168			103
		15'	P_X_60180			218
16'	P_X_60192			232		



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POST CAPS

X = COLOR SELECTION B = BLACK N = BRONZE W = WHITE S = SAND						
Cap Type	Cap Style	Size	Item Number	Catalog Price (Black)	Catalog Price (Color)	Cap Weight
STEEL 	STANDARD FLAT CAP	2" SQ.	A_X_506			0.2
		2-1/2" SQ.	A_X_507			0.3
		3" SQ.	A_X_508			0.3
		4" SQ.	A_X_509			0.4
		6" SQ.	A_X_515			0.8
		8" SQ.	A_X_801			2
ALUMINUM 	BALL CAP	3" SQ.	A_X_516			0.8
		4" SQ.	A_X_517			2
		6" SQ.	A_X_521			8